



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4307-250**  
**Job Sheet 169212**



**Part No:** D4307-250

**Job Qty:** 6 ea

**Part Name:** Placard, Max Load



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 12/5/17

**Job Tracking No:**

**Due Date:** 12/12/17

**Created By:** Chantal Lavoie

**Type:** Stock

**Description:**

**Note:** DWG REV B IPP REV:A 11.01.19 NEW ISSUE DD VERF:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |               | Sign-off                |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|---------------|-------------------------|
|       |            |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time     |                         |
| 100   | Purchasing | 6 pcs |            | 12/12/17 | 0.00      | 0.00    | Purchasing            |               | <i>Chantal</i>          |
| 110   | Packaging  | 6 pcs |            | 12/12/17 | 0.00      | 0.00    | Packaging2            |               | <i>Chantal</i> 12/12/17 |
| 120   | QC         | 6 pcs |            | 12/12/17 | 0.00      | 0.00    | QC6                   |               | <i>38</i>               |
| 130   | Packaging  | 6 pcs |            | 12/12/17 | 0.00      | 0.00    | Packaging3-2          | <i>57-090</i> | <i>9-89</i> 12/12/17    |
| 140   | QC21-SA    | 6 Ea  |            | 12/12/17 | 0.00      | 0.00    | QC21                  |               |                         |

Part Op 100 - Issue P/O: *038568* Manufacture as per Dwg D4307 Possible Supplier: PL Printing

Descriptions: 110 - Ensure material release note is attached

130 - \*\*\*ONE YEAR EXPIRED DATE FROM RECEIVING:\*\*\*

*DOB*  
DEC 06 2017  
DEC 13 2017

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated | Std Qty |
|----------------|----------------|----------|-----------|-----------|---------|
| 100-Purchasing | D4307-250P     | 6        | 0         | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 12/5/17 8:59 AM dart.lavoie.chantal

**DART**  
AEROSPACE  
**S020831**

**Dart Aerospace Ltd.**  
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Hawkesbury, ON K64 1K7  
CANADA  
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Placard, Max Load

**PART NO: D4307-250**

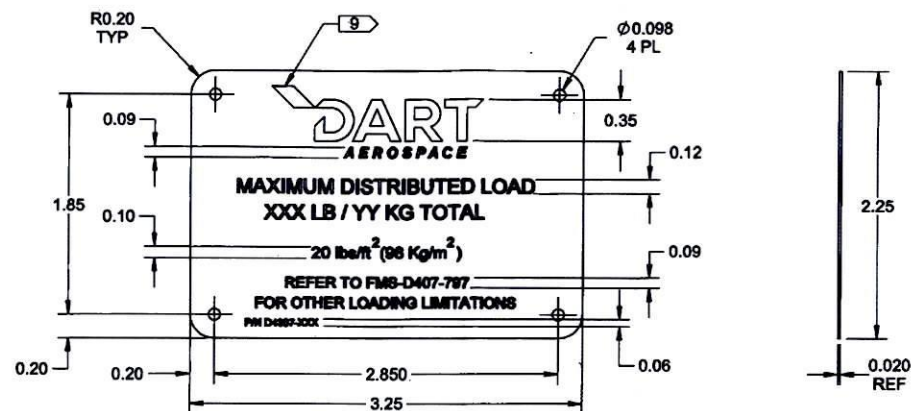
**Revision:**

**Operation:**

**Change No:**

**Purchasing**

|                                                    |
|----------------------------------------------------|
| <b>Mfg Date: 12/12/17</b><br><b>Job No: 169212</b> |
|----------------------------------------------------|



**D4307-XXX PLACARD, MAX LOAD**  
(XXX = ALLOWABLE WEIGHT)

| PART NUMBER | LOAD            |
|-------------|-----------------|
| D4307-250   | 250 lb / 113 kg |
| D4307-265   | 265 lb / 120 kg |

**RELEASED**

2015 MAR 30  
A.P. EOW 15-550

**NOTES:**

- 1) MATERIAL: DURABLOCK SHEET, 0.020 THICK  
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N  
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4307-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.  
EXAMPLE: D4307-250 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 250 POUNDS (lbs)
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

|            |                                          |                                                                                                                                                                                                                                                                                |              |
|------------|------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| B          | CHANGE MATERIAL, ADDED NOTE 9) (ZN AS-1) | RF                                                                                                                                                                                                                                                                             | 15.03.19     |
| A          | NEW ISSUE                                | SC                                                                                                                                                                                                                                                                             | 10.12.10     |
| REV.       | DESCRIPTION                              | BY                                                                                                                                                                                                                                                                             | DATE         |
| DESIGN     | SC                                       | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                       |              |
| DRAWN      | RF                                       |                                                                                                                                                                                                                                                                                |              |
| CHECKED    | VS                                       | DRAWING NO.                                                                                                                                                                                                                                                                    | REV. B       |
| MFG. APPR. | JLM                                      | <b>D4307</b>                                                                                                                                                                                                                                                                   | SHEET 1 OF 1 |
| APPROVED   | HS                                       | TITLE                                                                                                                                                                                                                                                                          | SCALE        |
| DE APPR.   | DS                                       | <b>PLACARD, MAX LOAD</b>                                                                                                                                                                                                                                                       | NTS          |
| DATE       | 15.03.19                                 | COPYRIGHT © 2010 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD |              |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO038568

**Supplier:** PLP001-VC  
P & L Printing  
19226 Airport Road  
Summerstown  
ON  
KOC 2EO Canada  
Phone: 613-931-1241

**PO No:** PO038568

**PO Date:** 12/5/17

**Due Date:** 12/12/17

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Baker, Diane  
Phone: dbaker@dartaero.com

**E-MAILED**  
DEC 06 2017

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

| Items               |            |                  |         |                                              |        |          |                |                   |         |                  |                 |
|---------------------|------------|------------------|---------|----------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|-----------------|
| Line Item           | Part       | Supplier Part No | Item No | Description                                  | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price  |
| 1                   | D4307-250P |                  |         | Placard, Max Load<br>As Per Dwg D4307 Rev. B | Firmed | 12/12/17 | 6 pcs          | 0 pcs             | 6 pcs   | \$12.00/pcs      | \$72.00         |
| 2                   | D4917-300P |                  |         | Placard, Max Load<br>As Per Dwg D4917 Rev. B | Firmed | 12/12/17 | 6 pcs          | 0 pcs             | 6 pcs   | \$12.00/pcs      | \$72.00         |
| 3                   | D4917-320P |                  |         | Placard, Max Load<br>As Per Dwg D4917 Rev. B | Firmed | 12/12/17 | 6 pcs          | 0 pcs             | 6 pcs   | \$12.00/pcs      | \$72.00         |
| <b>Grand Total:</b> |            |                  |         |                                              |        |          |                |                   |         |                  | <b>\$216.00</b> |

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9-89

## Order Notes

DWG REV A

DWG REV A

DWG REV A

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/7/17 8:37 AM dart.baker.diane



19226 Airport Road  
Summerstown, ON  
K0C 2E0 Canada

Tel. 613-931-1241  
Fax 613-931-2560  
plprinting@bellnet.ca

# PACKING SLIP

**SHIPPED TO**

DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**SOLD TO**

DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**DATE** December 8, 2017

**P.O NUMBER** PO38568

| ITEM DESCRIPTION    | QUANTITY | COMMENTS                |
|---------------------|----------|-------------------------|
| D4307-250P Placard, | 6        | AS PER DWG. D4307 REV B |
| D4917-300P Placard, | 6        | AS PER DWG. D4917 REV B |
| D4917-320P Placard, | 6        | AS PER DWG. D4917 REV B |

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